



ASSOCIATION CONNECTING
ELECTRONICS INDUSTRIES

IPC-6018

Microwave End Product Board Inspection and Test

**IPC-6018/
IPC-HF-318B**

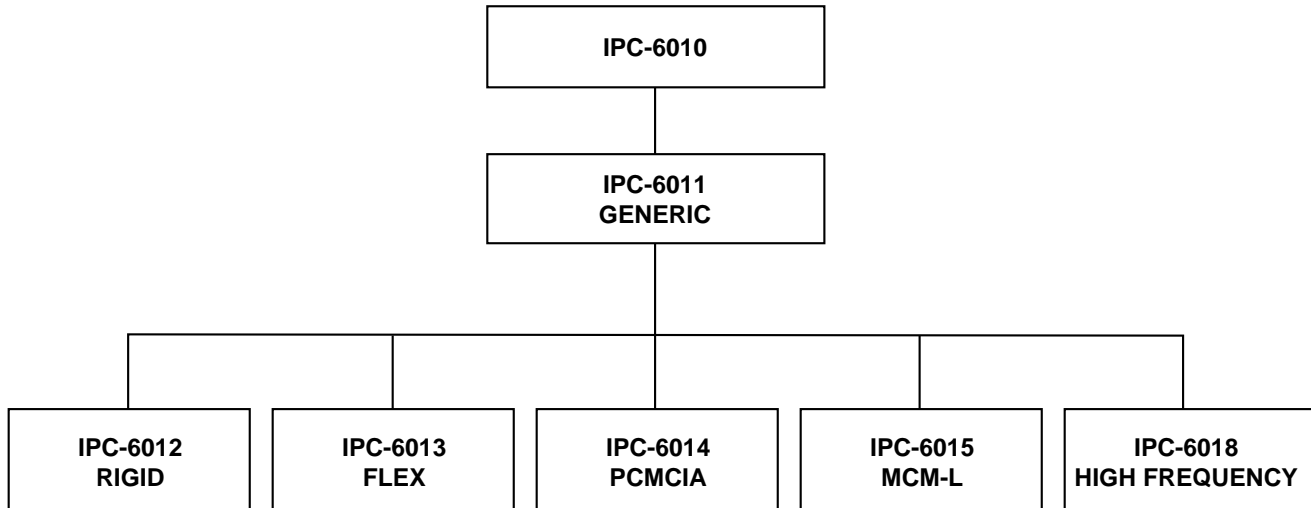
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**HIERARCHY OF IPC QUALIFICATION AND
PERFORMANCE SPECIFICATIONS
(6010 SERIES)**



FOREWORD

This specification is intended to provide information on the detailed performance criteria of high frequency printed boards. It supersedes IPC-HF-318A and was developed as a revision to that document. The information contained herein is also intended to supplement the generic requirements identified in IPC-6011. When used together, these documents should lead both manufacturer and customer to consistent terms of acceptability.

IPC's documentation strategy is to provide distinct documents that focus on specific aspects of electronic packaging issues. In this regard, document sets are used to provide the total information related to a particular electronic packaging topic. A document set is identified by a four digit number that ends in zero (0) (i.e., IPC-6010).

Included in the set is the generic information which is contained in the first document of the set. The generic specification is supplemented by one or multiple performance documents, each of which provide specific focus on one aspect of the topic or the technology selected.

Failure to have all information available prior to building a board may result in a conflict in terms of acceptability.

As technology changes, a performance specification will be updated, or new focus specifications will be added to the document set. The IPC invites input on the effectiveness of the documentation and encourages user response through completion of "Suggestions for Improvement" forms located at the end of each document.

Table of Contents

1.0	SCOPE	1	3.8	Circuitry	8
1.1	Classifications	1	3.8.1	Circuitry Continuity (Qualification).....	8
1.2	Types	1	3.8.2	Circuitry Continuity (Production).....	8
1.3	Dimensions and Tolerances	1	3.8.3	Circuit Shorts	8
1.4	Master Drawing	1	3.9	Environmental.....	9
2.0	APPLICABLE DOCUMENTS	1	3.9.1	Thermal Shock.....	9
2.1	IPC.....	1	3.9.2	Water Absorption	9
2.2	Military	2	3.9.3	Moisture and Insulation Resistance	9
2.3	American Society of Mechanical Engineers	2	3.9.4	Ionic Cleanliness (Resistivity of Solvent Extract)	9
2.4	American Society for Testing and Materials.....	2	4.0	QUALITY ASSURANCE PROVISIONS	9
3.0	REQUIREMENTS	2	4.1	Statistical Process Control.....	9
3.1	Terms and Definitions.....	2	4.2	Quality Conformance Evaluations	9
3.2	General.....	2	4.2.1	Responsibility for Inspection.....	9
3.2.1	Master Drawing	2	4.2.2	Test Equipment and Inspection Facilities	9
3.2.2	Production Master.....	3	4.2.3	Tolerances.....	9
3.3	Visual.....	3	4.3	Classification of Inspections.....	9
3.3.1	Edges of Microwave Boards.....	3	4.3.1	Materials Inspection.....	10
3.3.2	Plated-through Hole, Visual Examination.....	3	4.3.2	Supplier Qualification Inspection	10
3.3.3	Incoming Material.....	3	4.4	Quality Conformance Inspection.....	10
3.3.4	Marking.....	3	4.4.1	Inspection of Product for Delivery	10
3.3.5	Workmanship	3	4.4.2	Lot Inspection (Each Production Lot)	10
3.3.6	Repair	3	4.4.3	Group B Inspection (Periodic)	13
3.3.7	Rework	3	4.4.4	Test Coupon	13
3.4	Solderability	4	4.5	End Product Control.....	15
3.5	Dimensional	4	4.5.1	End Product Control Requirements	16
3.5.1	Plating (General).....	4	4.6	In Process Control	16
3.5.2	Hole Pattern Accuracy.....	4	4.7	Process Parameter Control	16
3.5.3	Conductor Pattern and Edges.....	4	4.7.1	Process Parameter Control Requirements.....	17
3.5.4	Undercutting.....	4	4.8	Reliability Assurance	18
3.5.5	Conductor Width and Spacing	4	5.0	PACKAGING	18
3.5.6	Conductive Circuitry.....	5	6.0	NOTES	18
3.5.7	Laminate Defects	5	6.1	Ordering Data	18
3.5.8	Registration	6	Figures		
3.5.9	Annular Ring (External).....	6	Figure 1	Adhesive band near exposed conductor	3
3.6	Mechanical	6	Figure 2	Conductor edge definition	4
3.6.1	Plating Adhesion	6	Figure 3	Undercut and growth.....	4
3.6.2	Lap Shear	6	Figure 4	External annular ring.....	6
3.6.3	Copper.....	6	Figure 5	Layer to layer registration and annular ring measurement.....	7
3.7	Construction Integrity.....	7	Figure 6	Location of test circuitry	14
3.7.1	Plated-through Hole Integrity.....	7	Figure 7	Test coupon A, mm	15
3.7.2	Dielectric Layer Thickness.....	7	Figure 8	Test coupon C, mm.....	15
3.7.3	Lifted Lands.....	7			
3.7.4	Annular Ring (Internal)	7			
3.7.5	Resin Smear	7			
3.7.6	Thermal Stress	8			

Figure 9 Insulation resistance, coupon E, mm..... 16
 Figure 10 Test coupon F, mm..... 17
 Figure A-1 Zero defects graphic illustration 19

Tables

Table 1 Surface Finish Thickness 4
 Table 2 Percent of Allowable Conductor
 Width Deviations 5
 Table 3 Percent of Allowable Conductor
 Space Width Deviations 5
 Table 4 Percent of Allowable Conductor
 Width Reduction Caused By Pin Holes 5

Table 5 Percent of Reduction In Dielectric
 Material Thickness 5
 Table 6 Plated-through Hole Integrity 8
 Table 7 Minimum Annular Ring (Internal) 8
 Table 8 Insulation Resistance 9
 Table 9 Qualification Testing..... 11
 Table 10 Group A Inspection..... 12
 Table 11 Group B Inspection (Process Reliability) 12
 Table 12 Zero Defect Sampling Plan for Equipment
 Classes per Lot Size 13
 Table 13 Test Frequency..... 15
 Table A-1 Class 3 Defect Classification Criteria..... 20

Microwave End Product Board Inspection and Test

1.0 SCOPE

This specification covers end product inspection and test of high frequency (microwave) printed boards for microstrip, stripline, hybrid and multilayer stripline applications.

1.1 Classifications This specification recognizes that the printed boards will be subject to classifications by intended end item use. Toward this end, three general classes have been established to reflect progressive increases in sophistication, functional performance requirements, and testing inspection frequency. It should also be recognized that there may be an overlap of equipment between classes. The user has the responsibility to determine the class into which the product belongs. The three classes are defined below:

Class 1 — Consumer Products

Includes TV sets, toys, entertainment electronics, and non-critical consumer or industrial control devices. Boards in this class are suitable for applications where cosmetic imperfections are not of importance, and the major requirement is function of the completed circuit.

Class 2 — General Industry

Includes computers, communication equipment, sophisticated business machines, instruments, and certain non-critical applications. Boards in this class are suitable for high performance commercial and industrial products in which extended life is required, but for which uninterrupted service is not critical. Certain cosmetic imperfections are allowable.

Class 3 — High Reliability

Includes those equipment's where continued performance is critical, equipment downtime cannot be tolerated, or the equipment is a life support item. Boards of this class are suitable for applications where high levels of assurance are required, and uninterrupted service is required.

Note: Unless otherwise specified, military electronic equipment shall be Class 3. Printed boards furnished under this specification for military usage shall be fabricated by a supplier who has been qualified by inspection in accordance with 4.3.2.

Requirements in this specification have been separated so that the performance of the printed board products may be tested to any one of the three classes. The use of one class

for a specific attribute does not mean that all other attributes must meet that same class. Selection should be based on minimum need; however, cross-over between classes requires complete definition of test requirements in the procurement document.

1.2 Types This specification will define four types of high frequency (microwave) boards.

Type A — Single Sided, Microstrip

Type B — Double Sided, Microstrip

Type C — Multilayer, Stripline

Type D — Hybrid / Composite

1.3 Dimensions and Tolerances All dimensions and tolerances specified herein are applicable only to the end product. Dimensions are expressed in millimeters.

1.4 Master Drawing Printed circuit boards furnished under this specification shall meet the design features detailed in IPC-D-316 / IPC-2221 and the requirements of the approved master drawing. Type D boards will comply to IPC-D-316 for the PTFE portions and IPC-2221 for the mixed dielectric portions of the Hybrid / Composite board. In the event of conflict between the design guides and the approved master drawing, the master drawing shall govern and a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Tolerances and dimensions not specified on the master drawing shall revert to those in this document.

2.0 APPLICABLE DOCUMENTS

The following documents, of the issue in effect on the date of contract agreement, form a part of this specification to the extent provided herein.

2.1 IPC¹

IPC-A-46 Single / Double Sided Universal Phototool

IPC-A-47 10 Layer Multilayer Universal Phototool

IPC-T-50 Terms and Definitions for Interconnecting and Packaging Electronic Circuits

IPC-PC-90 General Requirements for Implementation of Statistical Process Control

IPC-L-125 Plastic Sheet, Laminated, Metal Clad for High Speed/High Frequency Interconnections

1. The Institute for Interconnecting and Packaging Electronic Circuits, 2215 Sanders Road, Northbrook, IL 60062-6135

IPC-D-316 Design Guide for Microwave Circuit Boards

IPC-D-325 End Product Documentation for Printed Boards

IPC-A-600 Guidelines for Acceptability of Printed Boards

IPC-TM-650 Test Methods Manual

2.1.1 Microsectioning

2.1.1.2 Microsectioning—Semi or Automatic Technique
Microsection Equipment (Alternate)

2.1.9 Surface Scratch Examination Metal Clad Foil

2.2.10 Hole Location and Conductor Location

2.2.11 Registration, Terminal Pads

2.3.15 Purity, Copper Foil

2.3.25 Detection of Ionizable Surface Contamination
(Static Method)

2.3.26 Detection of Ionizable Surface Contamination
(Dynamic Method)

2.3.26.1 Resistivity of Solvent Extract

2.4.1 Adhesion, Plating

2.4.18 Tensile Strength and Elongation, Copper Foil

2.6.2.1 Water Absorption, Rigid Printed wiring

2.6.3 Moisture and Insulation Resistance

2.6.7 Thermal Shock and Continuity (Flexible Printed
wiring)

2.6.8 Thermal Stress, Plated-Through Holes

IPC-CC-830 Qualification and Performance of Electrical
Insulating Compound for Printed Board Assemblies

IPC-2221 Generic Design Standard for Printed Boards

IPC-4101 Specification for Base Materials for Rigid and
Multilayer Printed Boards

J-STD-003 Solderability Test Methods for Printed Wiring
Board

2.2 Military²

MIL-C-14550 Copper Plating (Electrodeposited)

MIL-PRF-31032 Printed Wiring Board, Multilayered with
Plated-Through Holes

MIL-PRF-55110 Printed Wiring Board, Rigid, General
Specification for

2.3 American Society of Mechanical Engineers³

ANSI-Y-14.5 Dimensioning and Tolerancing

2.4 American Society for Testing and Materials⁴

ASTM-D-3165 Strength Properties of Adhesion in Shear
By Tension Loading of Laminated Assemblies

3.0 REQUIREMENTS

3.1 Terms and Definitions Terms and definitions shall
be in accordance with IPC-T-50, and as defined below.

White Spots Subsurface white or translucent spots occur-
ing in woven glass PTFE at the glass knuckles after pro-
cessing. This differs from measles and crazing in that the
resin is not fractured.

Hybrid (Composite) Circuit Board Mixed dielectric mul-
tilayer printed circuit board.

3.2 General Printed boards furnished under this specifi-
cation shall meet or exceed all the requirements of the
specific class of this specification for which the order was
made. Design features and coupon configuration shall be
per IPC-D-316. Boards which must meet other special
requirements beyond those specified in Section 3 will be
as specified by the procurement document and / or the
drawing.

Boards furnished under this specification shall be as speci-
fied by the master drawing. Unless otherwise specified, the
finished printed circuit board shall meet the dimensional
requirements specified herein, on the master drawing and
in accordance with ANSI-Y-14.5. They shall be fabricated
from panels that include sufficient coupons or production
boards to perform the testing requirement of the class to
which the boards were produced. Test coupons used to
verify registration and plating integrity shall be arranged so
that they are within 6-13 mm of the production board.
Board apportionment to panels shall be such that coupons
and location are representative of the board panel process-
ing, and such that the location integrity of the coupons-to-
board images shall be verified. Unless otherwise specified,
the test coupons shall be identified by lot and/or by board
serial number when the boards are serialized, and they shall
be packaged with the appropriate board(s).

Boards furnished under this specification shall be processed
in such a manner as to be uniform in quality and free from
defects in excess of those allowed in this specification.

3.2.1 Master Drawing The master drawing shall be pre-
pared in accordance with IPC-D-325. It shall establish the
size and shape of the board, the size and location of all
holes therein, and the shape or arrangement of both con-
ductive and non-conductive patterns or elements. Any and

2. Application for copies should be addressed to Standardization Documents Order Desk, Building 4D, 700 Robbins Avenue, Philadelphia, PA 19111-5094

3. American Society of Mechanical Engineers, 345 East 47th Street, New York, NY 10017

4. American Society for Testing and Materials, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959